

CROSSTEC[®]



BI-METAL BANDSAW BLADE

The flexible blade for continuously
changing workpieces



CROSSTEC®

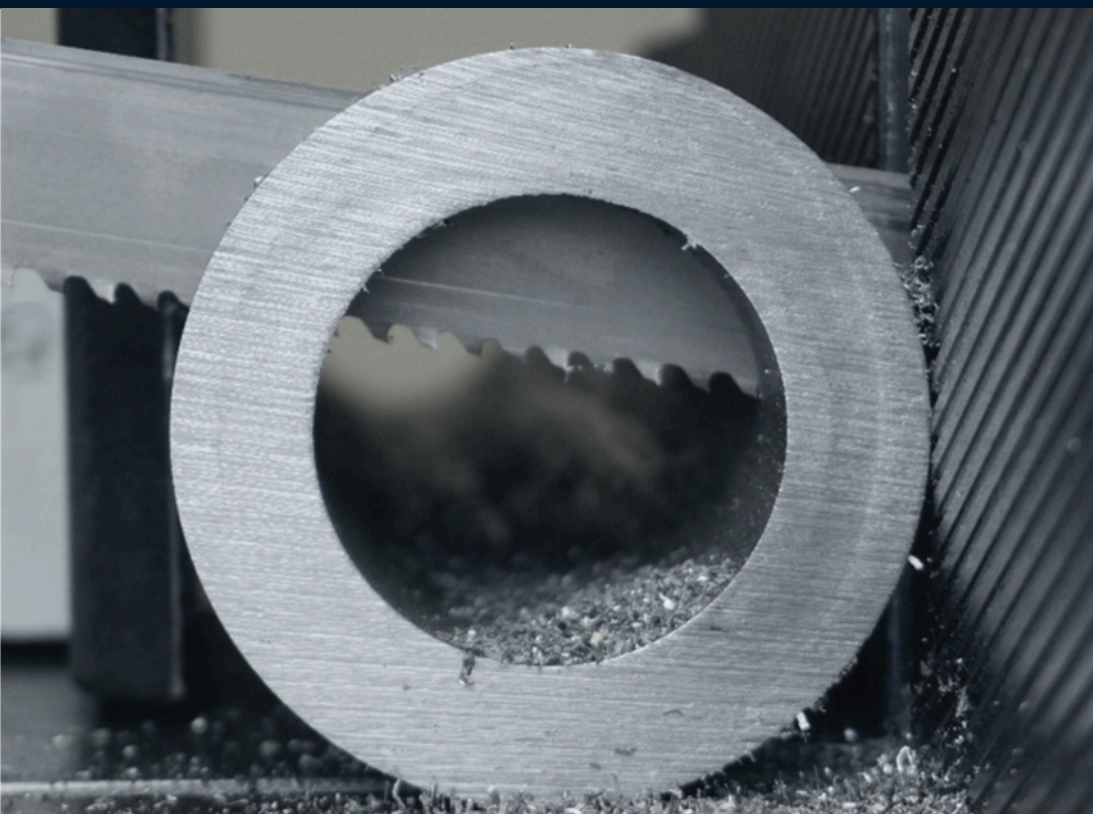
The flexible blade for continuously changing workpieces



Product group 455					
mm	Inch / tpi	5/7	4/6	3/4	2/3
27 x 0,90	1" x 0.035	■	■	■	■
34 x 1,10	1 1/4" x 0.042	■	■	■	■
41 x 1,30	1 1/2" x 0.050		■	■	■
54 x 1,60	2" x 0.062			■	■
Contact lengths in mm		40-90	50-150	80-200	130-400

Universally applicable bandsaw blade for materials with easy machinability and often changing workpiece shapes in single and bundle cutting.

Sets new performance standards for tool life requirements in sawing due to the symbiosis of reinforced tooth back with positive rake angle.



Bi-Metal

Product Features



Reinforced Profile Tooth
positive rake angle



M42



Setting
heavy

Areas of Application



Solid Material
small



Tubes and Profiles
thick-walled



Tubes and Profiles
thin-walled



Bundle
solid material



Bundle
tubes and profiles

Product Advantages



Wear Resistance



Universally Applicable



Performance

MATERIAL GROUP

1

Non ferrous metals
Aluminum
Structural steel
Cast iron
Alloy steel
Tempered steel
Carbon steel
Work tool steel
High-speed steel